


Date: Thursday, 3/1/2007 1:39:52 PM
 User: Eric Charbonneau

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CABIN FLOOR PROTECTO TM
Job Number : 30999	
Estimate Number : 12764	
P.O. Number :	
This Issue : 3/1/2007 S.O. No. :	Part Number : D35743
Prsht Rev. : NC	Drawing Number : D3574 UNDER REVIEW
First Issue : / /	Project Number : N/A
Previous Run :	Drawing Revision : U/R
Written By : 	Material :
Checked & Approved By :	Due Date : 3/8/2007 Qty: 1 Um: Each
Comment : Est Rev :A New Issue 07-01-22 EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	F60029	lexan grey
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Comment: Qty.: 16.0000 sf(s)/Unit Total : 16.0000 sf(s)
 F60029 lexan sheet
 Batch: M103106

2.0	WATER JET	WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D3574
 Dwg Rev: UR
 Prog Rev: UR

SAD 07/03/01

2-Deburr if necessary

①

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

SAD 07/03/01 ①

4.0	QC8	SECOND CHECK ENGINEERING APPROVAL
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**Comment:** SECOND CHECK

SAD 07/03/02 ②

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

Deburr if necessary.

SAD 07/03/01 ①

1.0. 300

SEC 1.0. 300

SEC 1.0. 300

SEC 1.0. 300

SEC 1.0. 300

SEC 1.0. 300

SEC 1.0. 300

SEC 1.0. 300

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN FLOOR PROTECTOR

Job Number: 30999

Part Number: D35743

Job Number:



Seq. #: Machine Or Operation: Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Mar 03/02

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

FOR ENGINEERING USE ONLY

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



SENT TO
EAGLE AS
SAMPLE
AS PER DAVID DODD
*will be destroyed
OK 3/17.

U 07403-05

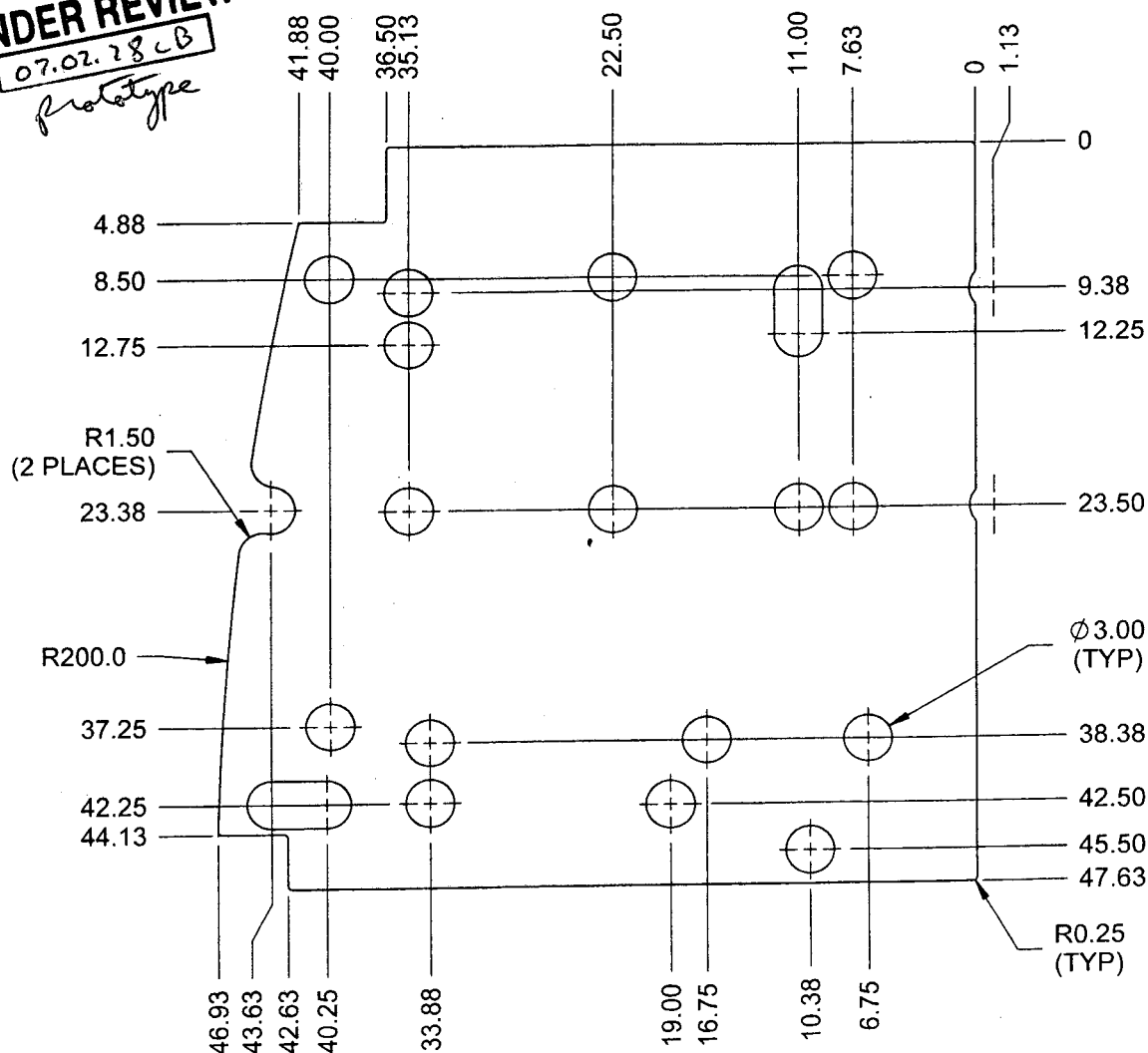
1990

1

PRELIMINARY ISSUE

DESIGN <i>CE</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3574	REV. A SHEET 3 OF 4
DATE 07.01.22		TITLE CABIN FLOOR PROTECTOR	SCALE 1:12

UNDER REVIEW
07.02.28 *CB*
prototype



D3574-3 CABIN FLOOR PROTECTOR

NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125" THICK, TEXTURED SIDE UP (REF DART SPEC M-LEX-S.125-F60029-GY)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3574-3" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

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DART AEROSPACE LTD		Work Order:	30999
Description:		Part Number:	035743
Inspection Dwg:	Rev:	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☒ Prototype

[illegible]

Measured by:	SAD
Date:	07/03/01

Audited by:	
Date:	07/03/02

Prototype Approval:	
Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	